



PDCCFPF-ICV4 Circuit Board:

For all CFLUX/PFLUX/TFLUX/XFLUX Models (Customer must set for 110V/220V)

110V Machines- 2 black wires will need to be plugged into the 2 lower right large prongs on the control board (110V L1 & 110V M1). *Ignore the one small remaining, small prong in the 110V series*

220V Machines- 2 black wires need to be plugged into the middle 2 prongs labeled 220V (220V L1 & 220V M1). *Ignore the one small remaining, small prong in the 220V series*

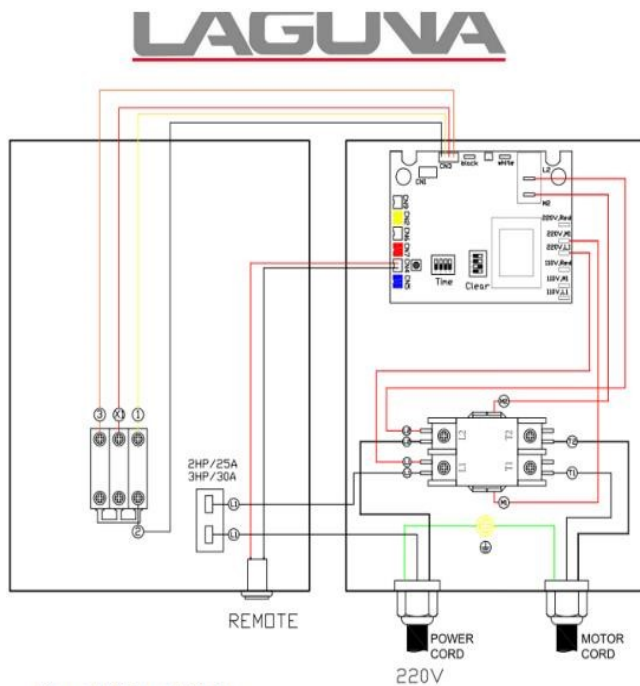


Figure 2: Internal Wiring

Converting to 220V:

1. Before removing any parts, turn OFF the machine and remove the power source.
2. Open the switch to reach inside by removing the screw located at the bottom of the switch cover.
3. Reach inside to the control box and remove the connectors shown below on the 110V photo. Connect these two connectors to the 220V pins as shown below on the 220V photo.

