

Laguna ISO20 Marker Instructions

1. Attach marker tool to 3d printed part. **DO NOT OVER TIGHTEN M4 BOLTS**
2. Install part onto spindle and only hand tighten. **DO NOT CROSS THREAD**
3. Turn off spindle by pressing down arrow on the VFD until it reaches 0. VFD is located on the cabinet.
4. In Vcarve pro setup job to size, Z zero will be top of material.
5. Toolpath by selecting Profile Toolpath.
6. Depth should be .005, tool should be a 1/16th in tool.
7. Machine vector should be on the line.
8. Calculate tool path.
9. Export to machine (select post processor) bring gcode file over to machine via USB.
10. Set XY0 according to origin. Remove plastic cover of marker and touch off top of the material where the marker makes minimal contact set Z0.
11. Run file.

Any questions email: Jacob_d@lagunatools.com