

Instructions on replacing the 1216 Digital Readout.

Start by removing the screws under the handles.



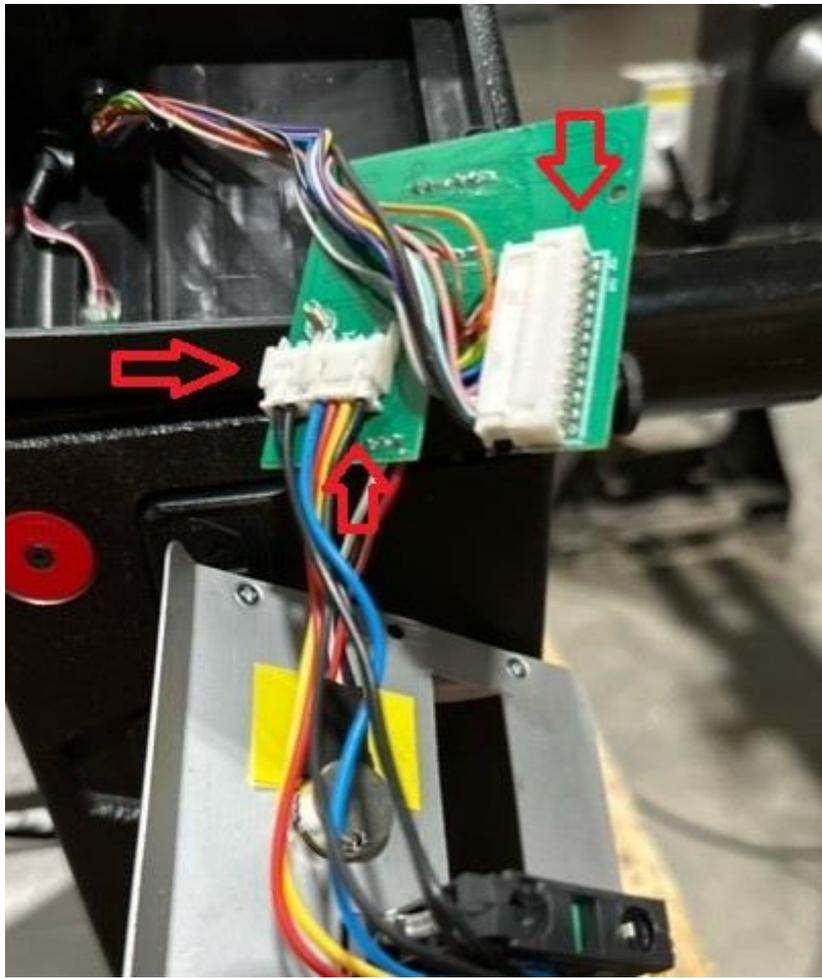
After removing the control panel, you can open it up and remove the screws located on the DRO.



You will need to loosen the set screw to remove the speed knob.



Next you will need to remove all the wires attached to the DRO. As well as the speed control attached to the control panel.





After removing all these pieces, you should be able to pull the DRO completely out. The next step would be to install the new DRO the same way you took the old one off.