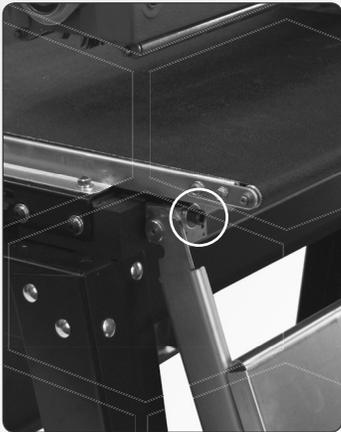




### SAFETY FIRST

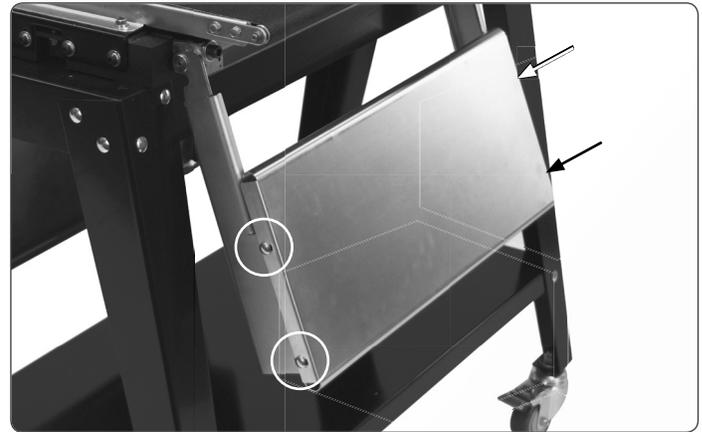
- **Tighten all fasteners when installing.** Before using your extension tables make sure they are properly secured to the sander following the instruction below and that all nuts, bolts, lock pins, and other fasteners are fully tightened.
- **Make sure extension tables are locked in the up position when in use.** Make sure the tables click and lock in the “up” position before beginning sanding operations
- **Use caution when folding the extension tables down for storage.** Hold the table for support as you unlock it and slowly lower it in the “down” position for storage. Do not allow the table to drop suddenly and keep hands and all body parts away from any potential pinch points between the extension tables and the machine or its stand.

### INSTALLATION INSTRUCTIONS



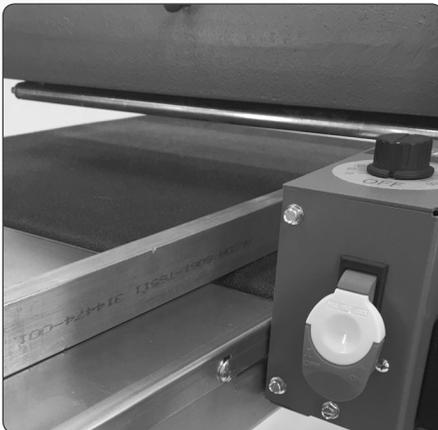
1. Attach each table base bracket (#4) to the sander using the two #8-Allen socket head cap screws (#16) and 3/8" flat washers (#17).

*NOTE: Leave the bolts loose for now.*



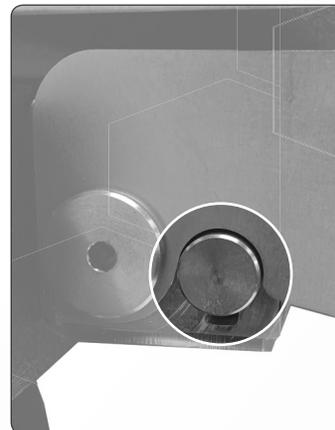
2. Mount each table (#1) to the support brackets (#2 & #3) using four carriage bolts (#9), 1/4" flat washers (#11) and hex nuts (#10).

*NOTE: Leave the bolts loose for now.*



3. a) Place a straightedge across the table and conveyor to check for level.  
b) Tighten the #3-Allen set screw (#19) until support brackets (R/L) are flush with bed.  
c) Raise or lower the table until level with the conveyor and then tighten the carriage bolt nuts from Step #1 and Step #2.

*NOTE: Use the #3-Allen set screws (#19) to level the table.*

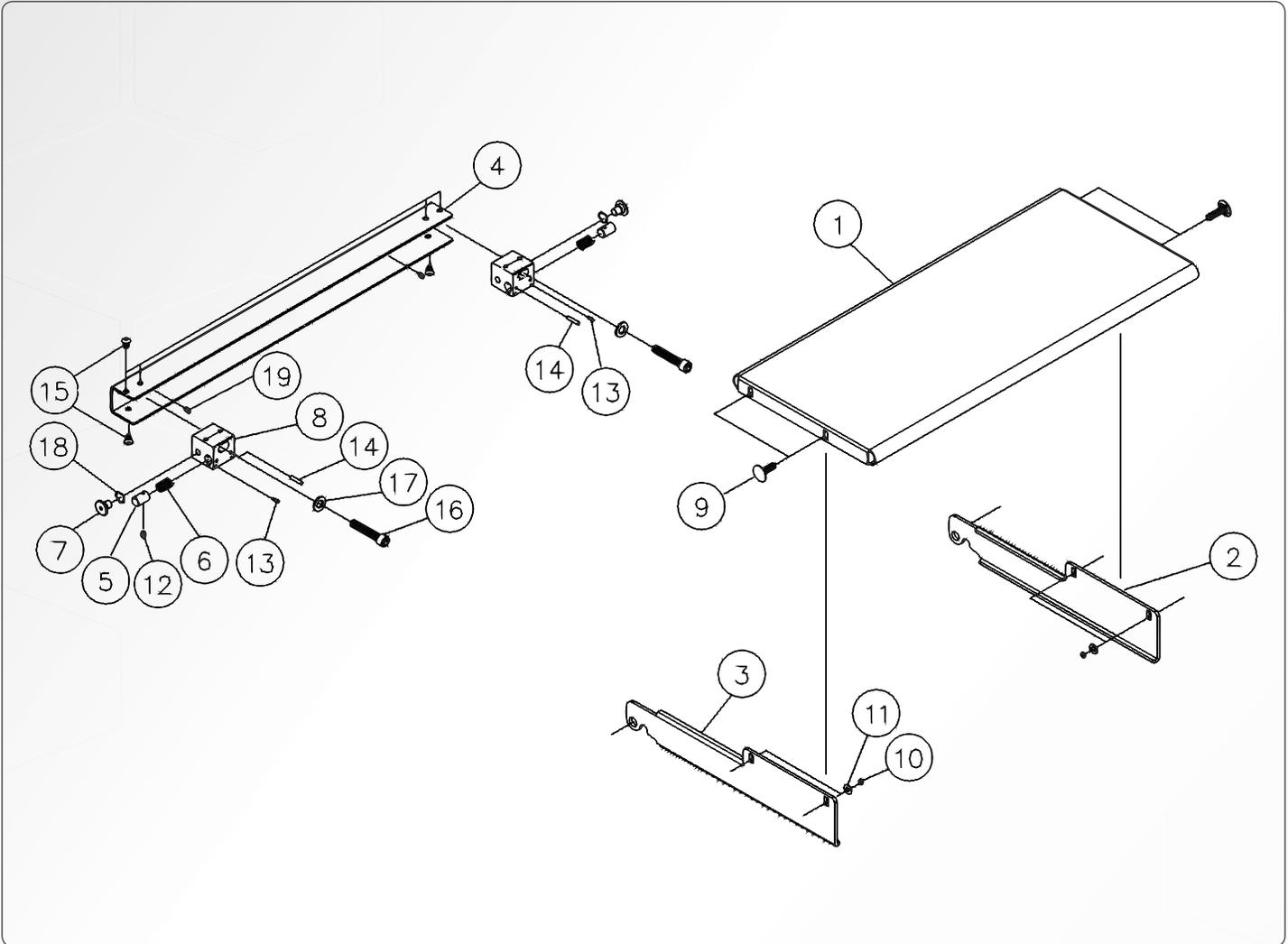


4. To lower the table push the lock buttons on each side to release the table lock and carefully lower the table. Tighten #4-Allen special bolt (#7) if table is loose.

*NOTE: When raising the tables for use, make sure the lock button clicks into place and test by applying downward pressure to the tables to make sure it is secure before beginning sanding operations.*



### DIAGRAM



### PART LIST

NO.	PART NO.	DESCRIPTION	SIZE	QTY
1	480BS-406	Table		2
2	71938-7F-2	Support Bracket- Right		2
3	71938-7F-3	Support Bracket- Left		2
4	71938-7F-4	Base Bracket		2
5	71938-7F-5	Pin		4
6	71938-7F-6	Spring		4
7	71938-7F-7	Special Bolt #4-Allen		4
8	71938-7F-8	Block		4
9	71938-7F-9	Carriage Bolt	1/4-20UNCx3/4"	8

10	480BS-231	Hex Nut	1/4-20UNC	8
11	480BS-145	Flat Washer	1/4"	8
12	71632-188	Set Screw	#10-24UNCx3/8"	4
13	71938-7F-13	Roll Pin	3x10	4
14	71938-7F-14	Roll Pin	4x16	4
15	71938-7F-15	Socket Head Button Screw	1/4-20UNCx3/8"	12
16	71938-7F-16	Socket Head Cap Screw #8-Allen	3/8-16UNCx2"	4
17	71938-7F-17	Flat Washer	3/8"	4
18	71938-7F-18	Wave Washer		4
19	71938-7F-19	Set Screw #3-Allen	1/4-20UNCx1/4"	4

