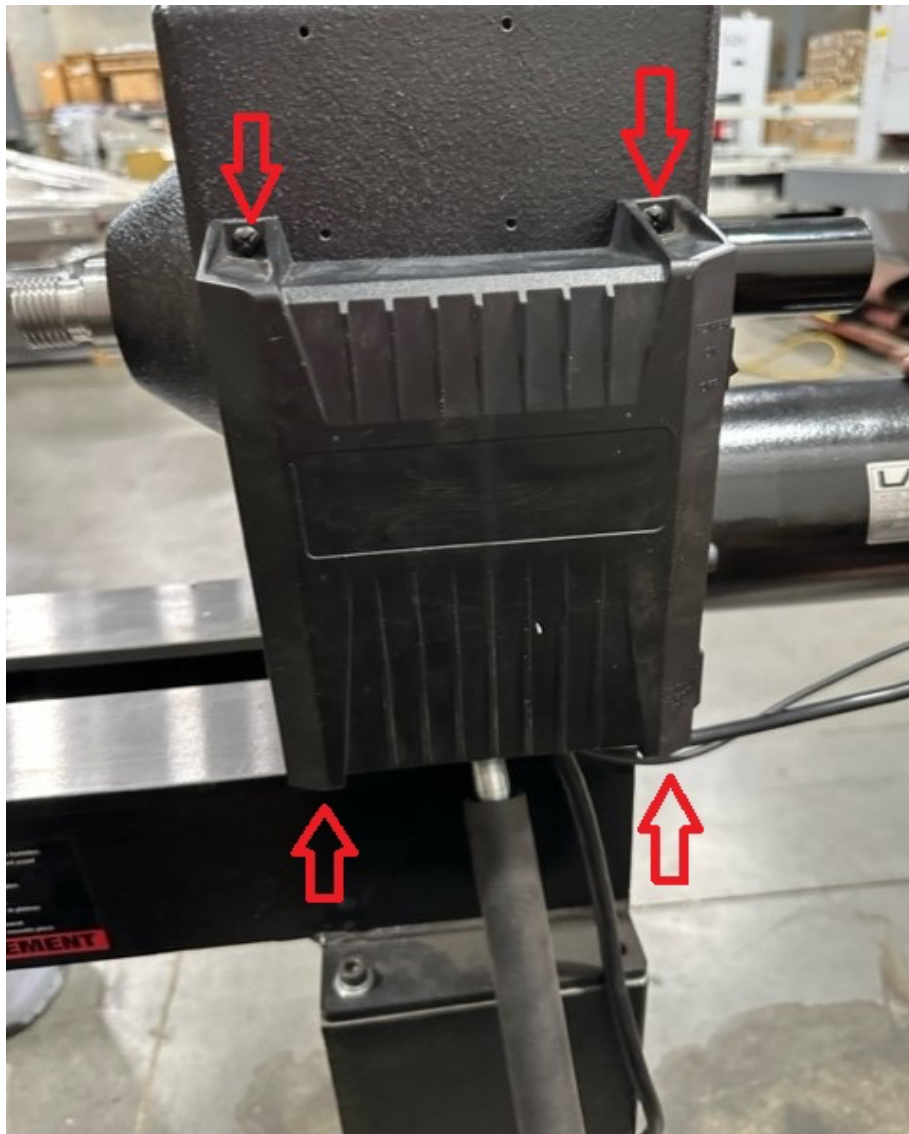
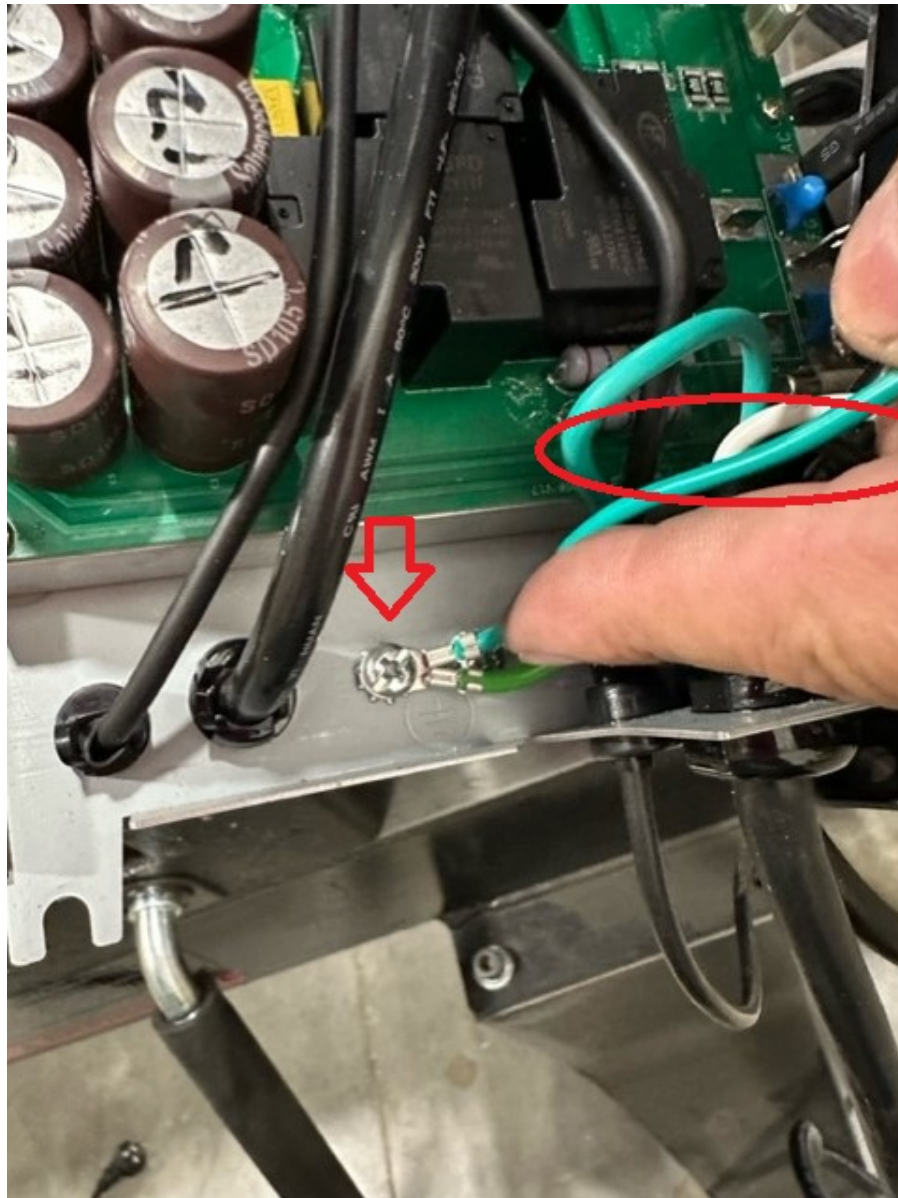


1524 Motor Replacement

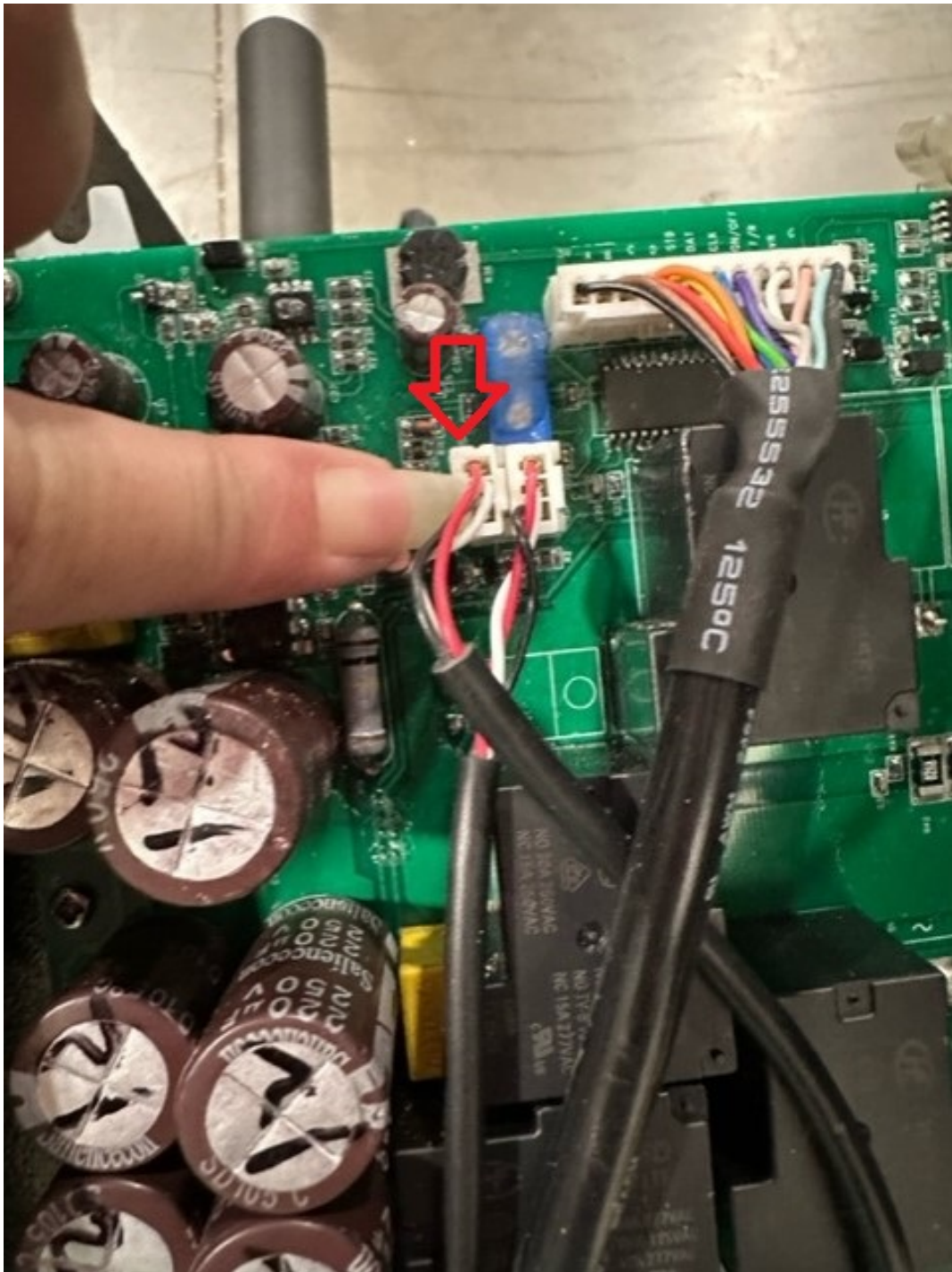
Step 1. Remove the 4 screws on the back of the headstock.



Step 2. Remove the screws and remove the cover. With a screwdriver remove the green wire from the location shown below.



Step 3. Remove the wire bracket shown in the picture below.

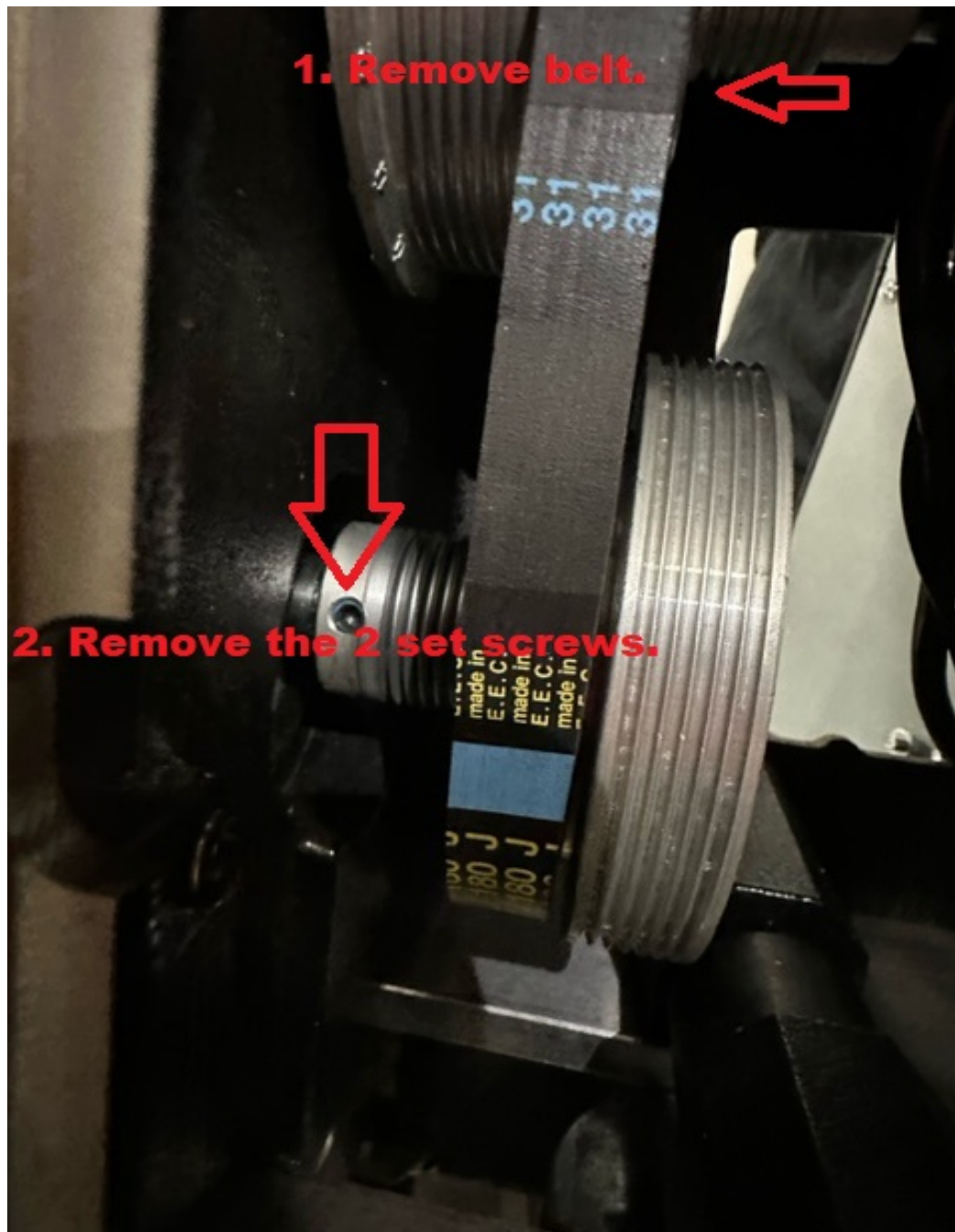


Step 4. Remove the strain reliefs by squeezing with pliers, turning 90 degrees and pulling the wires out.

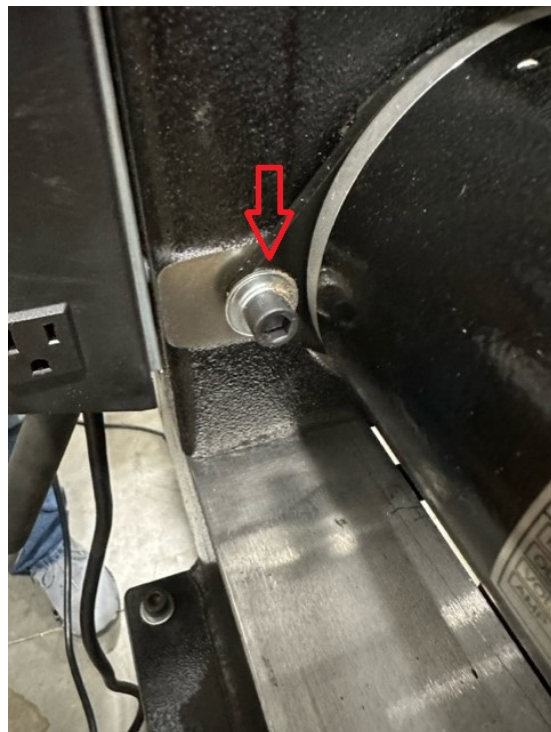


Step 5 and 6. After the wires are removed, you will then move to the front of the headstock and remove the belt

from the pulley. After the belt is removed loosen the 2 set screws from the pull and pull the pulley off the motor shaft.



Step 7 and 8. Remove the lock handle. Once this is removed you may need to prop the motor up to remove the bolt on the other side.



This completes the motor removal you may now install the new motor the same way you removed the old motor.